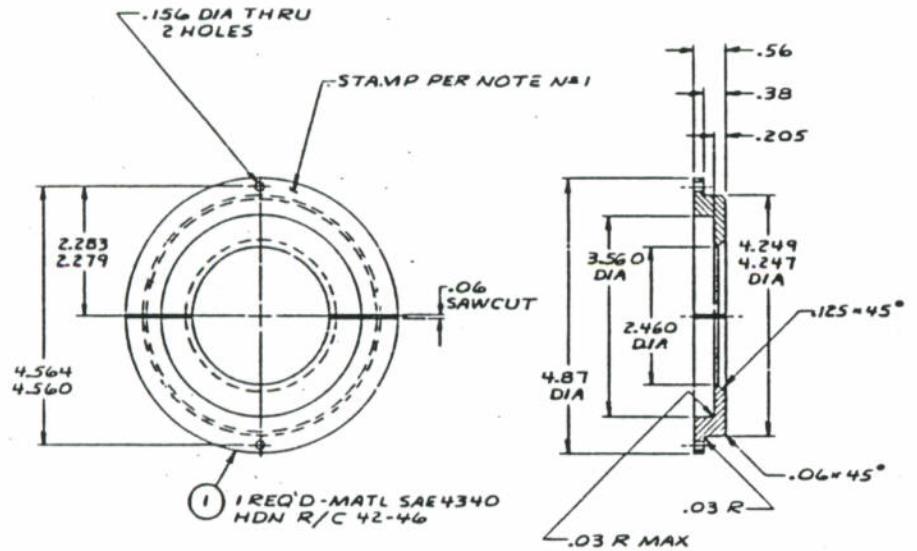

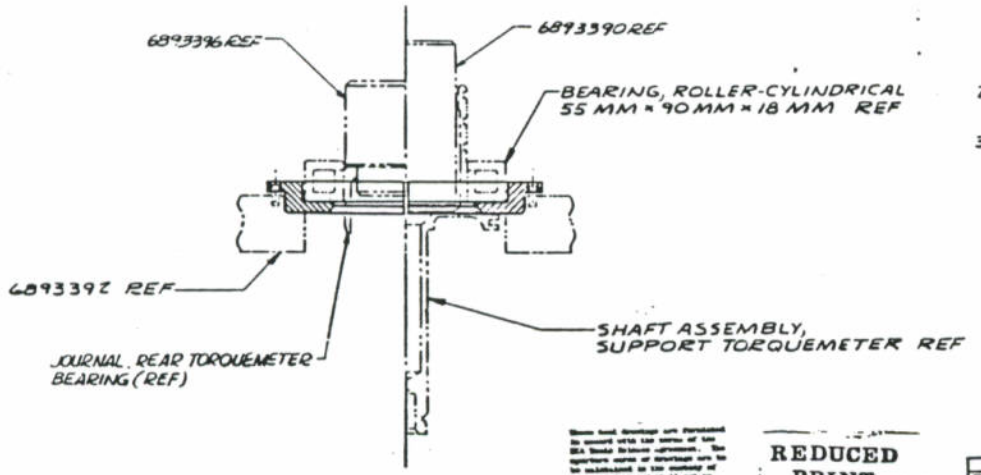

FILE COPY

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADEMARK.
2. BLACK OXIDE PER AMS 2485
3. FINISH ALL OVER 63 U.O.S.

REDUCED PRINT

BREAK SHARP EDGES .020 U.O.S.

USED ON ENGINE MODEL 250 SERIES

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED

SAE 4340	
AMS 2485	
DRAWING PRACTICE	
SURFACE TEXTURE	
SCHEME OF THREADS	
GENERAL SPECIFICATIONS	SPEC. SUMMARY

Allison Gas Turbine Division

TITLE: PLATE-BEARING PULLER, TORQUEMETER ROLLER

SIZE	CODE IDENT	DWG. No.
D	73342	6893389

SCALE 1/1 SHEET

6893389